

DART SERVICE INSTRUCTION

**TO AMEND INSTALLATION INSTRUCTIONS IIN-D206-570 REV. C
& INSTALLATION DRAWING D206-570 REV. D**

REF. TCCA STC: SH90-19
REF. FAA STC: SH810NE

To eliminate interference of the D206-570-141 heating system with the Hobb's motor installed under the co-pilot seat, it is acceptable to:

1. Rotate the D2091 aspirator 90°.
2. Replace the D2003-107 tube assembly with a D3718-3 flex hose.

Additionally, the existing AN526-832R16 screws used to secure the D2002-017 adapter plates can be replaced with longer AN526-832RXX screws to ensure proper number of threads in safety.

CANADA
DEPARTMENT OF TRANSPORT
AIRCRAFT CERTIFICATION
BRANCH
DAO # 01-O-01

APPROVED

BY:

D. Shepherd
D. SHEPHERD (DE # 02)

DATE: 08.01.30
CERT. NO.: SH90-19
ISSUE NO.: 5

A	NEW ISSUE	LE	08.01.30
REV.	DESCRIPTION	BY	DATE
DESIGN	<i>LE</i>	DART AEROSPACE LTD	
DRAWN	<i>LE</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>GP</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9402	SHEET 1 OF 1
APPROVED	<i>AP</i>	TITLE	SCALE
DE APPR.	<i>AP</i>	HEATER MODIFICATION	NTS
DATE	08.01.30	COPYRIGHT © 2008 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	